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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-636-015
Job Sheet 184892



Part No: D350-636-015

Job Qty: 1 ea

Part Name: Skidtube LH, Run-on Landing Wearplates, DART(Apical) Cylind./Aerazur Float Comp.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEETS 1,2,4,8 IPP rev:A 10.09.28 new issue DD ver:EC IPP Rev:B 11.04.14 ecn11-553 DD ver:EC IPP Rev:C 11.10.18 as per NCR 11-906 DD ver:EC IPP Rev:D 112.04.16 AS PER ECN 12-542 DD ver:EC IPP REV:E 13.08.28 PER ECN13-594 DD VERF:JLM

Ship Via:

7023

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Skid tubes-1		
110	Skid tubes	1 pcs	11/16/18	11/16/18	0.00	5.25	Skid tubes-1		
120	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC10		
130	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC5		
140	HandFinish	1 pcs	11/16/18	11/16/18	0.00	0.99	HandFinish1		
150	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC7-2		
160	Skid tubes	1 pcs	11/16/18	11/16/18	0.00	5.25	Skid tubes-1		
170	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC10		
180	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC5		
190	HandFinish	1 pcs	11/16/18	11/16/18	0.00	0.99	HandFinish2		
200	SprayPaint	1 pcs	11/16/18	11/16/18	0.00	0.91	Spray Paint		
210	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC14		
230	HandFinish	1 pcs	11/16/18	11/16/18	0.00	0.99	HandFinish4		
240	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC5		
250	Packaging	1 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-3		
260	QC	1 pcs	11/16/18	11/16/18	0.00	0.00	QC4		
270	Packaging	1 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1		
275	DC	1 pcs	11/16/18	11/16/18	0.00	0.00	DC		
280	QC21-FG	1 Ea	11/16/18	11/16/18	0.00	0.00	QC21		

Part Op 110 - 1- Pick D2600-3 Bent 2- Deburr FWD and AFT ends, remove bending marks. Scribe batch# inside AFT end per dwg

Descriptions: D4168-1 3- Drill pilot holes for blade fitting bolt holes using DT8983. Start with 3/16", then open to 0.500" using center drill then ream holes using 0.500" reamer. PIN first side. Repeat process on second side. ***ENSURE PROPER POSITIONING FWD BEND MUST BE FACING UP WHEN DRILLING FIRST SIDE*** Drill pilot holes as per Dwg D4168 sheet 4 (D4168-1 details). Drill using drill Jig DT8150 & DT8863A for first side only DT8863B for second side (detail B) 4- Locate DT8330 off of blade fitting bolt holes and drill pilot holes for blade fitting, section H-H. Open to 0.500" using hole saw. VERIFY AND RECORD FWD BEND ANGLE. 5- Drill tow ring hole using DT9616 detail "A" 6- Drill most FWD wearplate hole using DT9678 locating off of 66.54" hole. 7- Open up holes of Detail A to 0.297" (total of 2 holes per side) and .201" (total of 1 hole per side) 8- Weld D2744 Cap as per Dwg D4168 and QSI 004. Fill grooves in bend left from bending as per QSI 004 A/R Aluminum Rod batch: 138673 9- Grind welds flush as per Dwg D4168

160 - 1-Open up holes using hole saw of Detail C and ground handling section AL-AL to 0.625" (total of 8 holes per side) as per dwg D4168. 2-Open up holes using hole saw of Detail B to 0.750" (total of 4 holes per side) as per dwg D4168. 3- Open float hole to 0.500" using uni-bit (4 per side) section AJ-AJ Open wearplate holes to size as per dwg (4 holes per sides) , section CG-CG 4-Chamfer holes of Detail B, C, ground handling section AL-AL and float holes section AJ-AJ per

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition		Completed By																	
12/19/2008 Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S120376 Part: D350-636-015 Job No: 194892 Serial No/Batch: S120376 Revision: 8 Inspector: _____ Exp Date: _____ Instructions: TC CTC SH99 - 7 Issue 2008-03-10 SR00646SE 15/10/28, EASA STC		12/19/2008 Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S120376 Part: D350-636-015 Job No: 194892 Serial No/Batch: S120376 Revision: 8 Inspector: _____ Exp Date: _____ Instructions: TC CTC SH99 - 7 Issue 2008-03-10 SR00646SE 15/10/28, EASA STC		Lead hand / Supervisor Approval Verification																	
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dwg D4168 (welding instructions on sheet 8) 5-Deburr and blow out all chips from inside of tube 6- Prepare tube for welding, remove alodine as required. 7-Bond web D2739 in place as per QSI 015, let cure for 12hrs. A/R Sikaflex-291 batch: 1130943 exp. date: 19-03-06 ***ATTN: USE I-BEAM LOCATION AID (BLADE FITTING)*** 8- Weld spacers D3490-1, D3490-3 and D2743 as per dwg D4168 and D4170-1 & QSI004 (welding instructions on sheet 8) A/R Aluminum Rod batch: 138673 9- At section AJ-AJ drill out x-bolt spacer to 0.404" 10-Grind welds flush as per Dwg D4168 11-Spot face ground handling holes section (total of 4 places per side) as per dwg D4168, section AL-AL 12- C'bore section CG-CG. ADJUST TOOLING AS REQUIRED. VERF BY: _____ 13- Deburr holes, ensure tube is free of all scratches before sending to paint. *****

180 - ***VERIFY C'BOARD IS GOOD***

190 - Re-alodine tube as per QSI 005 section 4.1.2.1 do not acid etch. PCX

200 - 1- PRIME AS PER DWG AND QSI 005 4.2.1.3.3 PRIMER PRC DESOTO 515X349 BATCH: pool1713

2- PAINT WHITE AS PER DWG AND QSI 005 4.2 PAINT BATCH: _____

210 - Inspect for foreign object per QSI 024

230 - 1- Install inserts as per Dwg D4168 2-Inspect for Foreign Objects 3-Install blade fitting D3488-041, wearshoes and ground handling hardware as per dwg D4168 SIKAFLEX 241 BATCH: 1138943 EXP DATE: 19/03

4-assemble o'ring to plug as per dwg D3492 and apply o'ring lube A/R 55-o'ring lube batch: 1138943 5-Coat all exposed fasteners with "LPS Procyon" batch: 1133690

250 - If making a D350-636-215 pick kit will only requires: 1 X AN3C37A 1 X AN3C34A 1 X AN3C42A 2 X D3493-1

260 - *****ensure antiseize is on AN8C21A bolts*****

270 - Identify and pack for shipping as per PPPD350-636-015 Location :FG071

275 - record fwd angle: 85.9 Photocopy blue file and type labels per PPP D350-636-015 CHG 005

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2600-3-BENT-LH	Extrusion Bent LH	1 Ea (1 ea)	90-Start up Operation	<u>5109658</u>
D2744	Cap	1 Ea (1 ea)	90-Start up Operation	<u>5060499</u>
D2739	350 I-Beam	1 Ea (1 ea)	160-Skidtubes	<u>5102814</u>
D2743	Crossbolt Spacer	8 Ea (8 ea)	160-Skidtubes	<u>5122933</u>
D3490-1	Cross Bolt Spacer	4 Ea (4 ea)	160-Skidtubes	<u>5082748</u>
D3490-3	Cross Bolt Spacer	4 Ea (4 ea)	160-Skidtubes	<u>5107862</u>
ALS4-1032-225	Rivnut	4 Ea (4 ea)	230-HandFinish	<u>5058138</u>
AN3C34A	Bolt	1 Ea (1 ea)	230-HandFinish	<u>5117121</u>
AN3C36A	Bolt	4 Ea (4 ea)	230-HandFinish	<u>511136658-1</u>
AN3C6A	Bolt	4 Ea (4 ea)	230-HandFinish	<u>5049457</u>
AN6C44A	Bolt	4 Ea (4 ea)	230-HandFinish	<u>5006333</u>
AN8C35A	Bolt	1 Ea (1 ea)	230-HandFinish	<u>5090795</u>
D2745 <u>5091818(x2)</u>	Bushing	8 Ea (8 ea)	230-HandFinish	<u>5128863(x6)</u>
D3488-041 <u>(x-3)</u>	Blade Fitting LH	1 Ea (1 ea)	230-HandFinish	<u>5128411</u>
D3492-1 <u>5107238(x4)</u>	Plug	8 Ea (8 ea)	230-HandFinish	<u>5127306(x3)</u>
D3492-3	Plug	8 Ea (8 ea)	230-HandFinish	<u>5107030</u>
D3631-1	Washer	8 Ea (8 ea)	230-HandFinish	<u>5058407</u>
D3873-1	Bushing <u>5117551(x3)</u>	7 Ea (7 ea)	230-HandFinish	<u>5129302</u>
D4154-041	Wearplate Assembly	1 Ea (1 ea)	230-HandFinish	<u>5126995(x1)</u>
D4170-1	Bushing	4 Ea (4 ea)	230-HandFinish	<u>5019233</u>
D4171-1	Bushing	1 Ea (1 ea)	230-HandFinish	<u>5061056</u>
MS21043-3	Nut	5 Ea (5 ea)	230-HandFinish	<u>5083543</u>
MS21043-6	Nut	4 Ea (4 ea)	230-HandFinish	<u>5058141</u>
MS21083C8	Nut	1 Ea (1 ea)	230-HandFinish	<u>5090633</u>
NAS1149C0332R	Washer	4 Ea (4 ea)	230-HandFinish	<u>5089467</u>
NAS1149C0363R	Washer	9 Ea (9 ea)	230-HandFinish	<u>5017102</u>
NAS1149C0832R	Washer	1 Ea (1 ea)	230-HandFinish	<u>5076013-2</u>
NAS1515H3L	Washer	4 Ea (4 ea)	230-HandFinish	<u>5083559</u>
NAS1611-010	O-Ring	8 Ea (8 ea)	230-HandFinish	<u>5106747</u>
NAS1611-013	O-Ring	8 Ea (8 ea)	230-HandFinish	<u>50571256</u>
AN3C37A	Bolt	1 Ea (1 ea)	250-Packaging	<u>5064111</u>
AN3C42A	Bolt	1 Ea (1 ea)	250-Packaging	<u>5041523</u>
AN8C21A	Bolt	2 Ea (2 ea)	250-Packaging	<u>5099511</u>
D2741	Replacement Blade	1 Ea (1 ea)	250-Packaging	<u>5068525</u>
D3493-1	Washer	2 Ea (2 ea)	250-Packaging	<u>5128813</u>
MS21083C8	Nut	2 Ea (2 ea)	250-Packaging	<u>5104046</u>
NAS1149D0863J	Washer	2 Ea (2 ea)	250-Packaging	<u>5089288</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
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Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																																																																		
BOM/Route ☐	Grain ☐	Over/Under tolerance ☐																																																																		
Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐																																																																		
Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐																																																																		
Contamination ☐	Out of Sequence ☐	Part Moved ☐																																																																		
Countersink ☐	Off-set ☐	Drawing ☐																																																																		
Cut Too Short ☐	Mislabeled ☐	Finish ☐																																																																		
Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																																																																		
Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																																																																		
OTHER : ☐																																																																				

90-Start up Operation	D2600-3-BENT-LH	1	13	0
	D2744*	1	34	0
160-Skidtubes	D2739	1	12	0
	D2743	8	7	0
	D3490-1	4	67	0
	D3490-3	4	90	0
230-HandFinish	ALS4-1032-225	4	1,816	0
	AN3C34A	1	24	0
	AN3C36A	4	552	0
	AN3C6A	4	221	0
	AN6C44A	4	136	0
	AN8C35A	1	45	0
	D2745	8	91	0
	D3488-041	1	6	0
	D3492-1	8	98	0
	D3492-3	8	151	0
	D3631-1	8	515	0
	D3873-1	7	40	0
	D4154-041	1	5	0
	D4170-1	4	18	0
	D4171-1	1	16	0
	MS21043-3	5	1,183	0
	MS21043-6	4	167	0
	MS21083C8	1	175	0
	NAS1149C0332R	4	3,710	0
	NAS1149C0363R	9	309	0
	NAS1149C0832R	1	396	0
	NAS1515H3L	4	455	0
	NAS1611-010	8	703	0
	NAS1611-013	8	305	0
250-Packaging	AN3C37A	1	91	0
	AN3C42A	1	46	0
	AN8C21A	2	99	0
	D2741	1	62	0
	D3493-1	2	11	0
	MS21083C8	2	175	0
	NAS1149D0863J	2	95	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

QTY -041	QTY -042	QTY -043	QTY -044	PART NUMBER	DESCRIPTION
X				D4168-041	350 SKIDTUBE ASSEMBLY, LH
	X			D4168-042	350 SKIDTUBE ASSEMBLY, RH
		X		D4168-043	350 SKIDTUBE ASSEMBLY, LH
			X	D4168-044	350 SKIDTUBE ASSEMBLY, RH
1	1	1	1	D2739	WEB
8	8	8	8	D2743	SPACER
1	1	1	1	D2744	CAP
8	8	8	8	D2745	BUSHING
1		1		D3488-041	BLADE FITTING, LH
	1		1	D3488-042	BLADE FITTING, RH
4	4	4	4	D3490-1	SPACER
4	4			D3490-3	SPACER
		4	4	D3490-5	SPACER
8	8	8	8	D3492-041	PLUG ASSEMBLY
8	8			D3492-043	PLUG ASSEMBLY
		8	8	D3492-045	PLUG ASSEMBLY
8	8	8	8	D3631-1	WASHER
7	7	7	7	D3873-1	BUSHING
1	1	1	1	D4154-041	WEARPLATE ASSEMBLY
1				D4168-1	SKIDTUBE WELDMENT, LH
	1			D4168-2	SKIDTUBE WELDMENT, RH
		1		D4168-3	SKIDTUBE WELDMENT, LH
			1	D4168-4	SKIDTUBE WELDMENT, RH
4	4	4	4	D4170-1	SPACER
1	1	1	1	D4171-1	BUSHING
4	4	4	4	ALS4-1032-225	INSERT
4	4	4	4	AN3C6A	BOLT
1	1	1	1	AN3C34A	BOLT
4	4	4	4	AN3C36A	BOLT
4	4	4	4	AN6C44A	BOLT
1	1	1	1	AN8C35A	BOLT
9	9	9	9	AN960C10	WASHER (OR NAS1149CO363R)
4	4	4	4	AN960C10L	WASHER (OR NAS1149CO332R)
1	1	1	1	AN960C816L	WASHER (OR NAS1149CO832R)
5	5	5	5	MS21043-3	NUT
4	4	4	4	MS21043-6	NUT
1	1	1	1	MS21083C8	NUT
4	4	4	4	NAS1515H3L	WASHER

GENERAL NOTES:

- MATERIAL: MAKE D4168-1/-2/-3/-4 FROM D2600-3 EXTRUSION (INITIAL LENGTH = 120.0).
- FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 PRIOR TO INSTALLING D2739 WEB.
 STANDARD: PRIME (REF. 4.2.1.3.3) AND PAINT WHITE PER DART QSI 005 4.2
 OPTIONAL: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
 BLACK ANTI-SKID PAINT AS INDICATED TO 1.0 ABOVE SKIDTUBE CENTER-LINE PER DART 005 4.4 (OPTIONAL).
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: D4168-041/-042/-043/-044 = 32.3 LBS
- WELD PER DART QSI 004
- FINAL CONFIGURATION SHOULD HAVE THE FOLLOWING MINIMUM MECHANICAL PROPERTIES:
 MINIMUM YIELD TENSILE STRENGTH = 35 KSI
 MINIMUM ULTIMATE TENSILE STRENGTH = 38 KSI
- COAT ALL EXPOSED FASTENERS WITH LPS LABORATORIES "LPS PROCYON" AFTER FINAL ASSEMBLY, CLEAN EXCESS OFF
 FINISH WITH MEK DEGREASER.
- SPACER AND PLUG INSTALLED SAME AS SECTION AJ-AJ EXCEPT HORIZONTAL
- SPACER AND PLUG INSTALLED SAME AS SECTION AP-AP EXCEPT HORIZONTAL

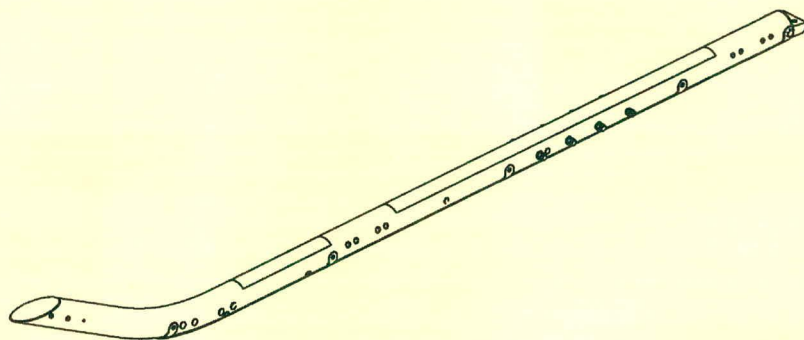
SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER

NO. 184892 MJS
18-10-17

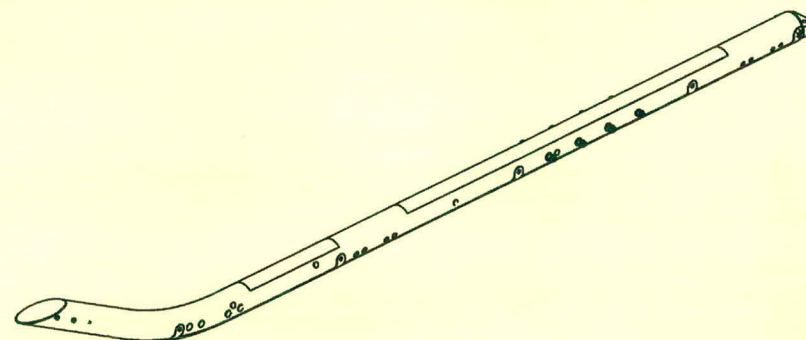
RELEASED
 2013-08-13
 JWP

B	ADD VIEW TO CONTROL FWD BEND ORIENTATION (ZN D-1-44/51-8/-7); UPDATED FINISH OPTIONS. REASON: PAR13-276 AND NCR13-2757	MB	13.07.11
A	NEW ISSUE	SC	10.08.09
REV.	DESCRIPTION	BY	DATE
DESIGN	SC		
DRAWN	JP		
CHECKED	JP		
MFG. APPR.	JP		
APPROVED	JP		
DE APPR.	JP		
DATE	13.07.11		

DART AEROSPACE USA, INC. KENT, WA	
DRAWING NO. D4168	REV. B
TITLE 350 SKIDTUBE ASSEMBLY	SHEET 1 OF 11
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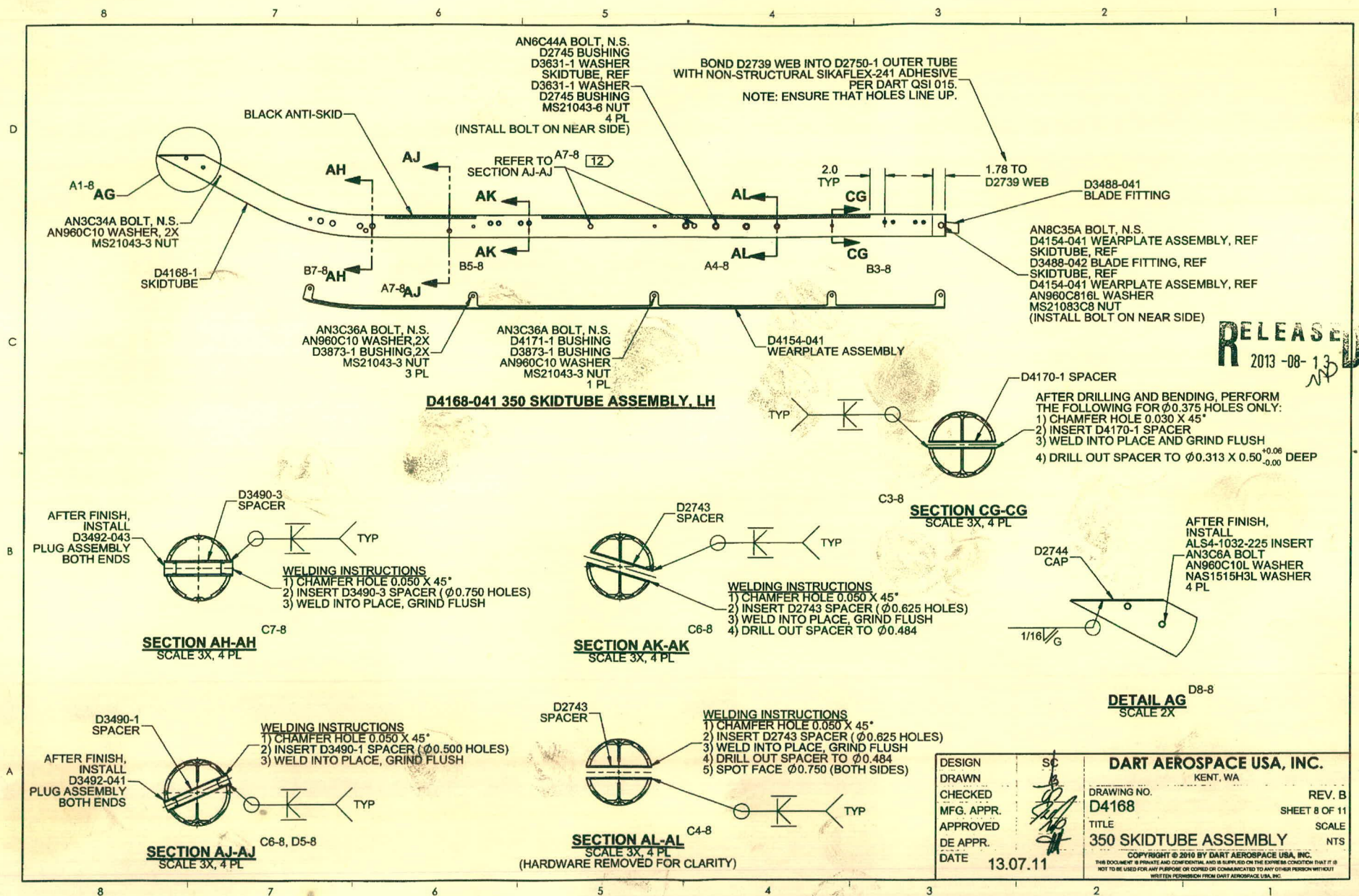
D4168-041 350 SKIDTUBE ASSEMBLY, LH



D4168-042 350 SKIDTUBE ASSEMBLY, RH

RELEASED
2013-08-13
WV

DESIGN	SC	DART AEROSPACE USA, INC.	
DRAWN	<i>[Signature]</i>	KENT, WA	REV. B
CHECKED	<i>[Signature]</i>	DRAWING NO.	SHEET 2 OF 11
MFG. APPR.	<i>[Signature]</i>	D4168	SCALE
APPROVED	<i>[Signature]</i>	TITLE	NTS
DE APPR.	<i>[Signature]</i>	350 SKIDTUBE ASSEMBLY	
DATE	13.07.11	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041713**

Supplier: ATE003-VC
Atelier Debosselage
358 Principale
Calumet
QC
J0V 1B0 Canada
Phone: 819 242 5633

PO No: PO041713
PO Date: 11/13/18
Due Date: 11/16/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	184225	D350-636-011	1- PRIME AS PER DWG AND QSI 005 4.2 PRIMER PRC DESOTO 515X349 BATCH: _____ 2- PAINT WHITE AS PER DWG AND QSI 005 4.2 PAINT BATCH: _____	Firmed	-	11/16/18	1 pcs	0 pcs	1 pcs	\$325.00/pcs	\$325.00
2	183650	D135-751-011	1- Apply Primer as per QSI 005 4.2.1.3.3 and dwg A/R Primer Batch: _____ 2- Paint two coats of White paint as per QSI 005 4.2 and dwg A/R Paint Batch: _____	Firmed	-	11/16/18	1 pcs	0 pcs	1 pcs	\$325.00/pcs	\$325.00
3	182678	D350-636-016	1- PRIME AS PER DWG AND QSI 005 4.2 PRIMER PRC DESOTO 515X349 BATCH: _____ 2- PAINT WHITE AS PER DWG AND QSI 005 4.2 PAINT BATCH: _____	Firmed	-	11/16/18	1 pcs	0 pcs	1 pcs	\$325.00/pcs	\$325.00
4	185412	D350-636-013	1- PRIME AS PER DWG AND QSI 005 4.2 PRIMER PRC DESOTO 515X349 BATCH: _____ 2- PAINT WHITE AS PER DWG AND QSI 005 4.2 PAINT BATCH: _____	Firmed	-	11/16/18	1 pcs	0 pcs	1 pcs	\$325.00/pcs	\$325.00



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041713**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	184892	D350-636-015	1- PRIME AS PER DWG AND QSI 005 4.2.1.3.3 PRIMER PRC DESOTO 515X349 BATCH: _____ 2- PAINT WHITE AS PER DWG AND QSI 005 4.2 PAINT BATCH: _____	Firmed	-	11/16/18	1 pcs	0 pcs	1 pcs	\$325.00/pcs	\$325.00

Grand Total: \$1,625.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/14/18 9:19 AM dart.tsimiklis.chrisoula

